

Date: Wednesday, 18/06/2008 1:27:03 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DRIVE SHAFT TUNNEL
Job Number	: 39926 -1		
Estimate Number	: 13044		
P.O. Number	:	Part Number	: D3648041
This Issue	: 18/06/2008 S.O. No. :	Drawing Number	: D3648 REV.B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 36910	Material	:
Written By	:	Due Date	: 07/07/2008 Qty: 2 Um: 49 Each
Checked & Approved By	: <u>JULIE LECOCQ</u>		
Comment	Est Rev:A New Issue 07-10-03 EC verified by: DD Est Rev:B Ecn 1113P 08-01-22 DD verified by:EC Est Rev:C ECN1162 08-04-02 DD verified by:EC		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0

D3649041

Tunnel Bottom Panel Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 TUNNEL ASSEMBLY, BOTTOM PANEL
 batch: 36911

FF 08-07-30 (1)

3.0

D3650041

Tunnel Top Panel Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 WELDMENT ASSEMBLY, TOP PANEL
 batch: 39930

FF 08-08-05 (1)

4.0

D3651041

Aft Base Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 AFT BASE ASSEMBLY
 batch: 39931

FF 08-07-30 (1)

5.0

AN3C3A

Bolt



Comment: Qty.: 40.0000 Each(s)/Unit Total : 80.0000 Each(s)
 Bolt
 batch: 108473

FF 08-07-30 (1)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DRIVE SHAFT TUNNEL

Job Number: 39926

Part Number: D3648041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960C10

WASHER



Comment: Qty.: 40.0000 EACH(s)/Unit Total : 80.0000 EACH(s)

WASHER

batch

M108473

PC 8/7/29 (1)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per dwg D3648

2- Seal mating surface and all gaps as per dwg D3648 with

Proseal 700 fire wall sealant

batch:

M108709

FF 08-08-05 (1)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8 08/08/09 (x1)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location:

PPP 39910

PC 8/8/6 (1)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1080804/08 (1)

Job Completion



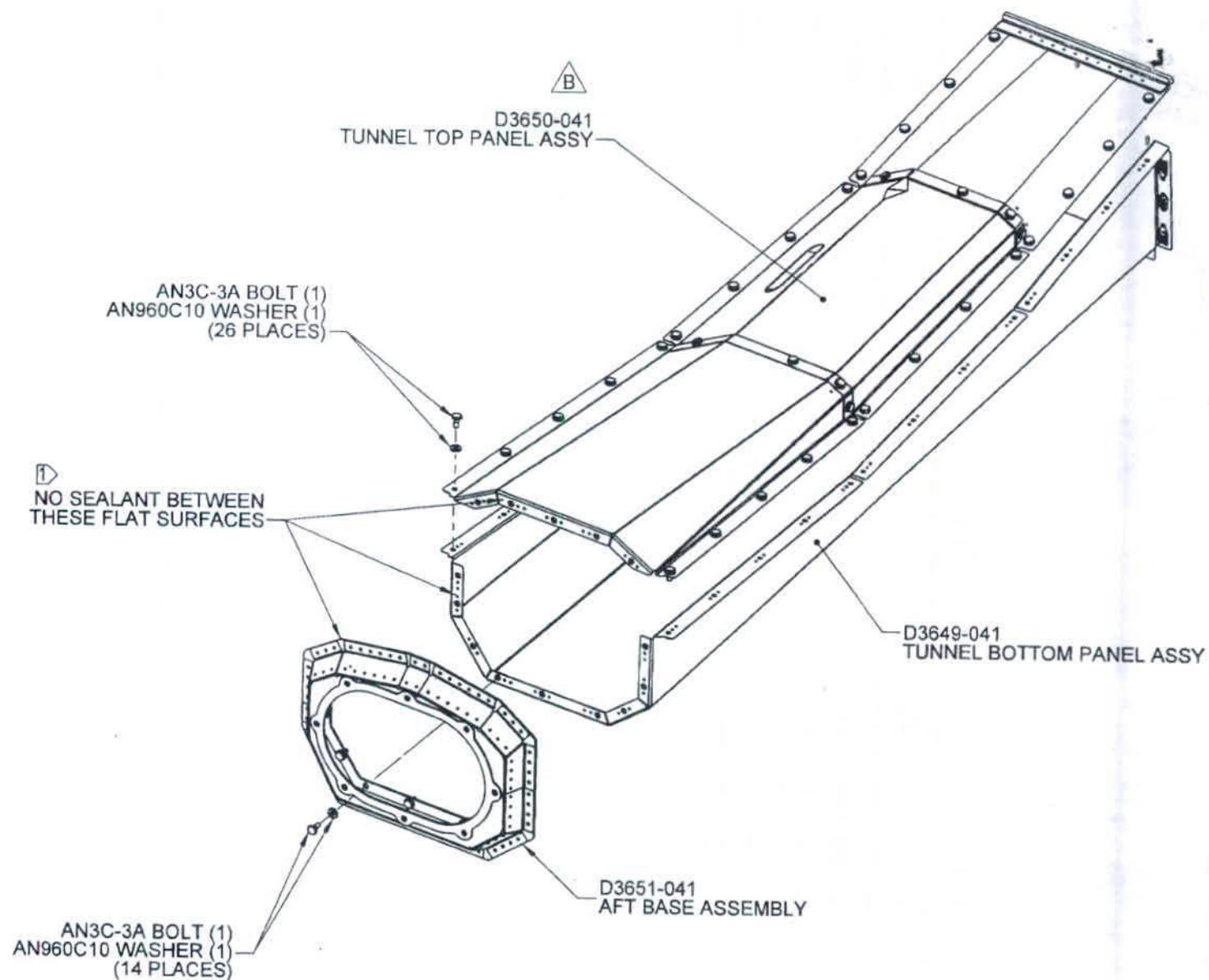
U 08-08-06

D

C

B

A



D3648-041 DRIVE SHAFT TUNNEL ASSEMBLY

NOTES:

- 1) SEAL MATING SURFACES AND ALL GAPS USING PROSEAL 700 FIRE WALL SEALANT EXCEPT WHERE NOTED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3648-041 USING FINE POINT PERMANENT INK MARKER

